## **CLAIMS**



- 1. A method of determining overlay tolerance, comprising;
- 3 exposing wafers at different critical dimensions;

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5 varying the overlay across each wafer; and

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- 7 using functional yield data to determine the overlay tolerance for each of the image
- 8 sizes.
- 1 2. A method according to Claym 1, wherein the exposing step includes the step of
- 2 exposing the wafers at critical dimensions relative to an optimum image size.
- 1 3. A method according to Claim 2, wherein the step of exposing the wafers at critical
- 2 dimensions includes the step of expasing the wafers at critical dimensions above, below
- and at the optimum/mage size.
- 4. A method according to Claim 1, wherein the varying step includes the step of
- 2 varying the overlay across each wafer by intentionally changing the magnification.
- 1 5. A method according to Claim 4, wherein the step of varying the overlay across each
- 2 wafer includes the step of varying the overlay across each wafer by intentionally
- 3 increasing the magnification.
- 1 6. A method according to Claim 1, wherein the using step includes the steps of:

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desting each of the wafers to identify a good region and a bad region; and

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identifying the overlay tolerance, at which the bad region begins, as said determined 5 6 overlay tolerance. 7. A method according to Claim 1, wherein the using step includes the step of: 2 searching the overlays across one of the wafers for a defined feature; and 3 if the defined feature is found in one of the searched overlays, identifying the overlay 5 tolerance of said one of the overlays as the determined overlay tolerance. 6 8. A system for determining overlay tolerance, comprising: 1 2 means for exposing wafers at different critical dimensions; 3 means for varying the overlay across each wafer; and 5 6 means for using functional yield data to determine the overlay tolerance for each of the 7 8 image sizes. 9. A system according to Claim 8, wherein the exposing means includes means for 1 exposing the wafers at critical dimensions relative to an optimum image size. 2 10. A system according to Claim 9, wherein the means for exposing the wafers at critical 1 2 dimensions includes means for exposing the wafers at critical dimensions above, below and at the optimum image size. 3 11. A system according to Claim 8, wherein the varying means includes means for Varying the overlay across each wafer by intentionally changing the magnification.

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